

Work Order ID 164079

Thursday, July 13, 2017 11:47:02 AM

164079

Page 1

Item ID: D412-630-031

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

DAS
21
9-89

Start Date: 7/27/2017 Start Qty: 1.00

1 2
1

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: DAS 21 9-89 Date: JUL 13 2017 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3462	REV C
IIN D412-630	Rev O

DAS
21
9-89
JUL 27 2017

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG004								

2x DAS
28
9-89 AUG 02 2017

110	Small Fab	0.00							
110									
Small Fab	Memo	0.19							
Small Fab	Assemble as per IIN D412-630								

2x DAS
36
9-89 *P/O 31*

****ensure tension to retract step is 11 to 18 lbs before installing lockwire.****

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Item ID: D412-630-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00				2			DAS 38 9-89 AUG 01 2017
120									
QC	Memo	0.02							
Quality Control	****ensure tension to retract step is 11 to 18 lbs **** ENSURE STEP IS A LH: DAS 28 9-89								
130	Pick Kit	0.00				2			AUG 02 2017
130									
Packaging	Memo	0.00							
Packaging									
140	QC4- 100% Inspect kits for completeness	0.00				2			DAS 28 9-89 AUG 02 2017
140									
QC	Memo	0.03							
Quality Control	VERIFY ORIENTATION OF D3462/D3463: _____								

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Item ID: D412-630-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: Fg034	0.00							
150	Packaging							DAS 28 9-89	AUG 02 2017
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PEP D412-630-031								
	ENSURE STEP IS A LH: _____								
	Location: FG034								
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.10							
Quality Control									

DAS
21
9-89**AUG 03 2017****17/8/9**

Thursday, July 13, 2017 11:47:06 AM

164079

D412-630-031

Required Qty: 1.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified byDD IPP REV:D
16.06.23 AS PER IIN REV.O DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4		Purchased	No			110	Each	81.0000	1	12			
AN310-4									**			DAS 6	JUL 27 2017
Nut												9-89	
				<u>Location</u>					<u>Loc Qty</u>				
				GA					25				
					M127815				25				
				ST331					56				
					M137361				6				
					<u>M137735</u>				50				
AN310-7		Purchased	No			110	Each	14.0000	1	12			
AN310-7									**			DAS 6	JUL 27 2017
Nut												9-89	
				<u>Location</u>					<u>Loc Qty</u>				
				ST331					14				
					<u>m120124</u>				14				
AN4C14		Purchased	No			110	Each	19.0000	1	12			
AN4C14									**			DAS 6	JUL 27 2017
Bolt												9-89	
				<u>Location</u>					<u>Loc Qty</u>				
				OVER002					15				
					m137710				15				
				ST344					4				
					<u>m135704</u>				4				

Picklist Print

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Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

AN4CH3

Purchased No

110

Each

16.0000

AN4CH3
Bolt

2 2.1
**

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST346

16

M135665

16

D3443-041

Manufactured No

110

Each

3.0000

D3443-041
Strut Weldment Assembly

1 4
+2
**

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST525

3

160643

3

D3443-043

Manufactured No

110

Each

7.0000

D3443-043
Strut Weldment Assembly

1 2
12
**

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST525

7

160581

3

162394

4

D3443-9

Manufactured No

110

Each

13.0000

D3443-9
Pin

2
24
**

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST035

13

149322

13

4

Picklist Print

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Page 3

Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3454-7

Manufactured No

110

Each

28.0000

D3454-7

Bushing

**

DAS

6

9-89

JUL 27 2017

Location

DA Loc Qty

Loc Code

ST036

36

28

149466

130

28

D3455-1

Manufactured No

Each

87.0000

D3455-1

Spacer

**

DAS

6

9-89

JUL 27 2017

DAS

26

9-89

Location

Loc Qty

Loc Code

ST036

87

149364

87

D3463-041

Manufactured No

110

Each

2.0000

D3463-041

Step Weldment Assembly

**

DAS

6

9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST386

2

131773

2

D3465-1

Manufactured No

110

Each

48.0000

D3465-1

Washer

**

DAS

6

9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST037

48

149356

48

Picklist Print

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Page 4

Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

MS24665-227

Purchased

No

110

Each

81.0000

MS24665-227

Cotter Pin

** 1 12

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

GA

16

111041

16

ST289

65

m135671

65

MS24665-302

Purchased

No

110

Each

53.0000

MS24665-302

Cotter Pin

** 1 12

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST288

53

m135672

53

AN310-4

Purchased

No

130

Each

81.0000

AN310-4

Nut

** 1 12

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

GA

25

M127815

25

ST331

56

M137361

6

M137735

50

AN310-5

Purchased

No

130

Each

61.0000

AN310-5

Nut

** 2 24

DAS
6
9-89

JUL 27 2017

Location

Loc Qty

Loc Code

ST331

61

m135672

11

m137736

50

DAS
28
9-89

4

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Shop Packet Print

Page 4

Picklist Print

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Page 5

Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

AN3C5A

Purchased

No

130

Each

1,386.000

**

DAS
6
9-89

AUG 02 2017

AN3C5A
Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	5	
122800	5	
FP001	515	
M137361	515	
OVER002	800	
M137710	200	
M137963	600	
ST350	66	
<u>M135442</u>	66	

130

Each

10.0000

**

DAS
6
9-89

AUG 02 2017

AN44-C12

Purchased

No

AN44-C12
Eye Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	3	
124829	3	
ST339	7	
<u>M135885</u>	7	

130

Each

42.0000

**

DAS
6
9-89

AUG 02 2017

AN4C15

Purchased

No

AN4C15
Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER002	25	
M137736	25	
ST343	17	
<u>M137506</u>	17	

130

Each

42.0000

**

DAS
6
9-89

AUG 02 2017

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Shop Packet Print

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Picklist Print

Thursday, July 13, 2017 11:47:06 AM

Work Order ID: 164079

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Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

AN5C11

Purchased No

130

Each

13.0000

** 1 +2

DAS 6

AUG 02 2017

AN5C11
BOLT

Location

Loc Qty

Loc Code

ST338

13

M135722

13

Each

6.0000

** 1 +2

DAS 6

AUG 02 2017

AN5C15

Purchased No

130

Each

6.0000

** 1 +2

DAS 6

AN5C15
BOLT

Location

Loc Qty

Loc Code

ST337

6

M135704

6

Each

12.0000

** 1 +2

DAS 6

AUG 02 2017

D3454-1

Manufactured No

130

Each

12.0000

** 1 +2

DAS 6

D3454-1
Bushing

Location

Loc Qty

Loc Code

ST036

12

149447

2

156302

10

Each

16.0000

** 2 +2

DAS 6

AUG 02 2017

D3454-3

Manufactured No

130

Each

16.0000

** 2 +2

DAS 6

D3454-3
Bushing

Location

Loc Qty

Loc Code

ST036

16

149416

16

4

DAS 6

AUG 02 2017

Picklist Print

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Page 7

Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3454-5

Manufactured No

130

Each

13.0000

**

D3454-5
Bushing

DAS
28
9-89

Location

Loc Qty

Loc Code

ST036

13

149326

13

Each

87.0000

**

D3455-1

Manufactured No

130

D3455-1
Spacer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST036

87

149364

87

Each

20.0000

**

D3455-3

Manufactured No

D3455-3
Spacer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST036

20

149459

20

Each

1.0000

**

D3462-041

Manufactured No

130

D3462-041
Bracket

DAS
28
9-89

Location

Loc Qty

Loc Code

ST036

1

146509

1

B 163816

2

24

6

AUG 02 2017

4

DAS
6
9-89

AUG 02 2017

8

DAS
36
9-89

17/07/31

4

DAS
6
9-89

AUG 02 2017

Picklist Print

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Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D3672-5

Manufactured No

D3672-5
Washer, Phenolic

130

Each

619.0000

**

1 + 2

DAS
6
9-89

AUG 02 2017

Location

Loc Qty

Loc Code

FG

8

44679

8

ST047

111

50354

111

ST051A

500

1152354

500

130

Each

582.0000

**

3 26

DAS
6
9-89

AUG 02 2017

MS21043-3

Purchased

No

MS21043-3
Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

119

m136182

119

GA

84

m136182

84

ST302

299

m137459

5

m137587

294

130

Each

81.0000

**

2 6 4

DAS
6
9-89

AUG 02 2017

MS24665-227

Purchased

No

MS24665-227
Cotter Pin

Location

Loc Qty

Loc Code

GA

16

111041

16

ST289

65

m135671

65

DAS
28
9-89

4

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Shop Packet Print

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Picklist Print

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Work Order ID: 164079

164079

Parent Item: D412-630-031

D412-630-031

Parent Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

MS24665-229

Purchased

No

MS24665-229

Cotter Pin

DAS
28
9-89

NAS1149C0363R

Purchased

No

NAS1149C0363R

Washer

DAS
28
9-89

NAS1149C0563R

Purchased

No

NAS1149C0563R

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

2

118234

2

ST289

163

m135671

163

130

Each

332.0000

**

Location

Loc Qty

Loc Code

FP001

100

m133077

100

GA

16

m133077

16

ST260a

200

m137495

200

ST266

16

m136983

16

130

Each

148.0000

**

Location

Loc Qty

Loc Code

ST265

148

m131697

148

2

2 24

DAS
6
9-89

AUG 02 2017

4 214

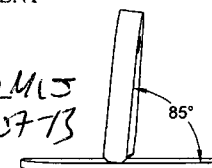
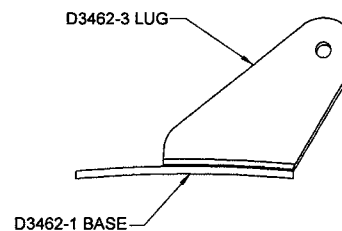
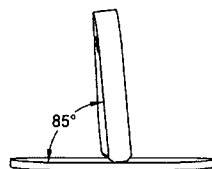
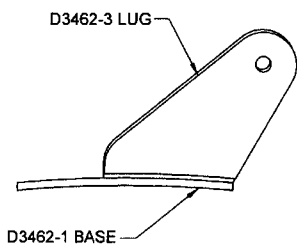
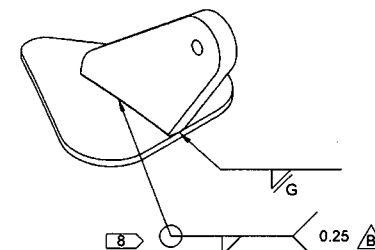
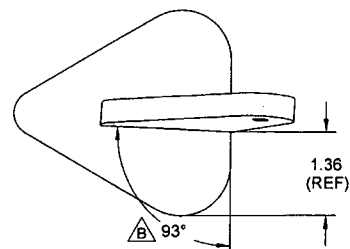
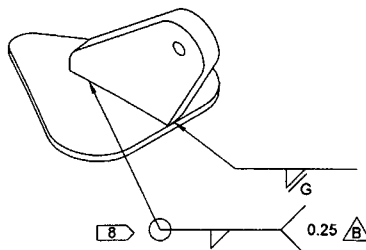
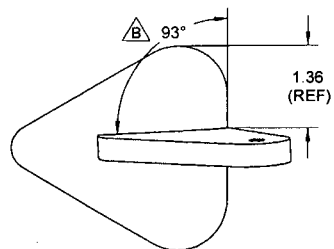
DAS
6
9-89

AUG 02 2017

14

DAS
6
9-89

AUG 02 2017



D3462-041 BRACKET ASSEMBLY

D3462-042 BRACKET ASSEMBLY

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

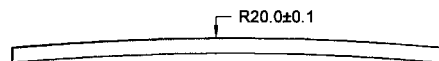
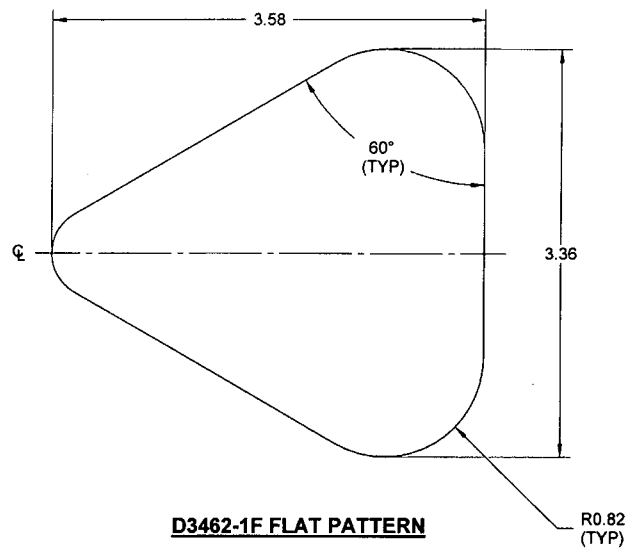
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

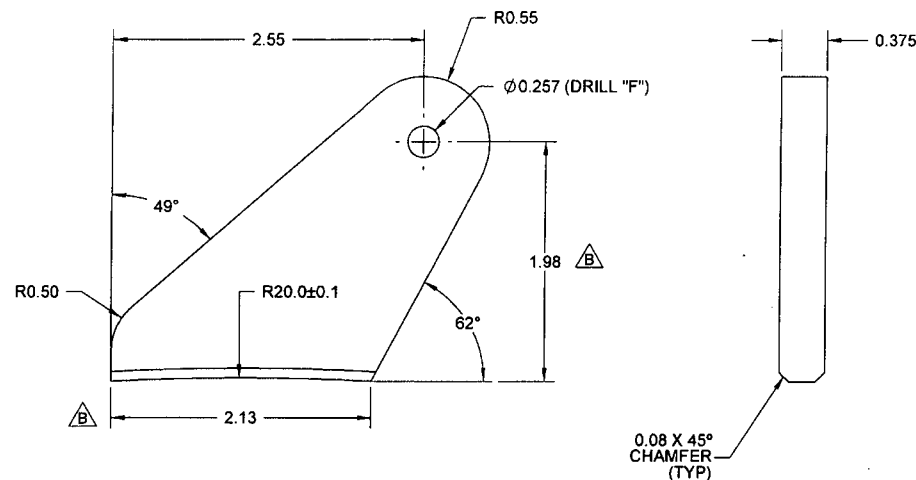
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 164079415
170773

RELEASED
060707 1720

C	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24
B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.24		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3462 TITLE BRACKET ASSEMBLY REV. C SHEET 1 OF 2 SCALE 1:2 COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



- NOTES:**
- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK
PER MIL-S-5019 (ANNEALED), 2B FINISH
(REF. DART SPEC. M304S11GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.28 lbs



- NOTES:**
- 1) MATERIAL: AISI 304 SS BAR
(REF. DART SPEC M304B0.375X03.000)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.47 lbs

RELEASED
8 07 07 170

DESIGN	<i>HF</i>	DART AEROSPACE LTD	
DRAWN	<i>W.D. 20.10.24</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>W.D.</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>W.D.</i>	D3462	SHEET 2 OF 2
APPROVED	<i>W.D.</i>	TITLE	SCALE
DE APPR.	<i>W.D.</i>	BRACKET ASSEMBLY	1:1
DATE	07.10.24	COPYRIGHT © 2005 BY DART AEROSPACE LTD	
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Work Order ID 164079

164079

Thursday, July 13, 2017 11:47:02 AM

Item ID: D412-630-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pilot/Co-Pilot Folding Step LH - Low, High & Float Gear

Start Date: 7/27/2017 Start Qty: 1.00

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 1.00

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: JUL 13 2017

Tooling:

Date:

Stop *NR2*

QC: Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3462	REV C								
IIN D412-630	Rev O								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG004								
110	Small Fab	0.00							
110	Small Fab	0.19							
Small Fab	Assemble as per IIN D412-630								
Small Fab	****ensure tension to retract step is 11 to 18 lbs before installing lockwire.****								

JUL 27 2017

DAS
5
9-89

JUL 31 2017



Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH96-69**Issue No.:** 7**Approval Date:** May 29, 1996**Issue Date:** December 22, 2005**Responsible Office:**

Ontario

Aircraft/Engine Type or Model:BELL 205A, 205A-1, 205B, 212, 214B, 214B-1, 412, 412 CF,
412 EP**Canadian Type Certificate or Equivalent:**BELL 205A, 205A-1 H1SW
BELL 205B H-104
BELL 214B, 214B-1 H-80
BELL 212, 412, 412 CF, 412 EP H-86**Description of Type Design Change:**

Heli-Access-Step

**Installation/Operating Data,
Required Equipment and Limitations:**

Manufacture of the Heli-Access-Step must be done in accordance with Dart Aerospace Ltd. Master Document List, MDL-412-630, Revision B, approved Dec 15, 2005, or later approved revisions.

Installation of the Heli-Access-Step must be done in accordance with Dart Aerospace Ltd. Installation Instruction D412-630, Revision J, approved Dec 08, 2005, or later approved revisions.

Maintenance of the Heli-Access-Step must be done in accordance with Dart Aerospace Ltd. Instructions for Continued Airworthiness, ICA-D412-630, Revision 1, Transport Canada accepted Dec 22 2005, or later Transport Canada accepted revisions.

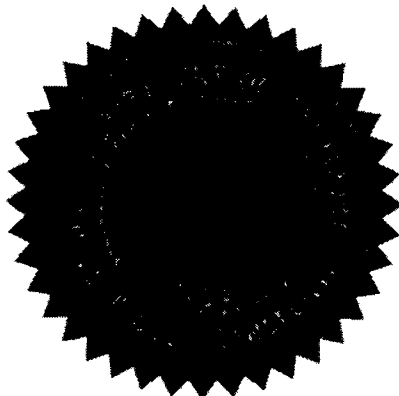
Operations with the Heli-Access-Step installed must be in accordance with Dart Aerospace Ltd. Flight Manual Supplement FMS-D412-630, Revision D, Transport Canada approved Dec 22 2005, or later Transport Canada approved revisions.

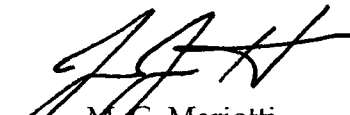
Basis of Certification:

The basis of certification for this modification was FAR 29, up to and including Amendment 29-47

-- End --

Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthiness of the modified product.




M.G. Mariotti
For Minister of Transport

Qty -031	Qty -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
1	1	D3443-041	STRUT ASSEMBLY
1	1	D3443-043	STRUT ASSEMBLY
2	2	D3443-9	PIN
1	1	D3454-1	BUSHING
2	2	D3454-3	BUSHING
2	2	D3454-5	BUSHING
2	2	D3454-7	BUSHING
6	6	D3455-1	SPACER
2	2	D3455-3	SPACER
1		D3462-041	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
1		D3463-041	STEP ASSEMBLY
	1	D3463-042	STEP ASSEMBLY
1	1	D3465-1	WASHER
1	1	D3672-5	WASHER (OR NAS1515H5)
2	2	AN310-4	NUT
2	2	AN310-5	NUT
1	1	AN310-7	NUT
2	2	AN3C5A	BOLT
1	1	AN3C6A	BOLT
1	1	AN44-C12	* EYEBOLT
1	1	AN4C14	BOLT
1	1	AN4C15	BOLT
2	2	AN4CH3	BOLT
1	1	AN5C11	BOLT
1	1	AN5C15	BOLT
7	7	NAS1149C0363R	WASHER (OR AN960C10)
1	1	NAS1149C0563R	WASHER (OR AN960C516)
3	3	MS21043-3	NUT
2	2	MS24665-227	COTTER PIN
2	2	MS24665-229	COTTER PIN
1	1	MS24665-302	COTTER PIN

* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP.
SEE FIGURE 13B (D412-630-023/-024 KITS) OR FIGURE 16B (D412-630-033/-034 KITS).